

# Alfa Laval RJ Mixer IM-15

## Tank mixers

### Introduction

The Alfa Laval IM 15 Rotary Jet Mixer effectively handles liquid mixing, gas dispersion, powder mixing, and tank cleaning while reducing mixing time, energy consumption and costs.

Patented technology based on proven Rotary Jet Head technology, it provides quick, efficient and uniform mixing without any batch rotation or the use of baffles. It also ensures greater process flexibility, making it easy to switch to new product formulations with diverse viscosities, densities and volumes.

### Applications

The IM 15 Rotary Jet Mixer is designed for liquid mixing, gas dispersion (aeration, deaeration, carbonation), and powder mixing in process and storage vessels from 70.6 to 3531.5 ft<sup>3</sup> in size across the dairy, food, beverage, brewery, healthcare, home and personal care, and biotechnology industries.

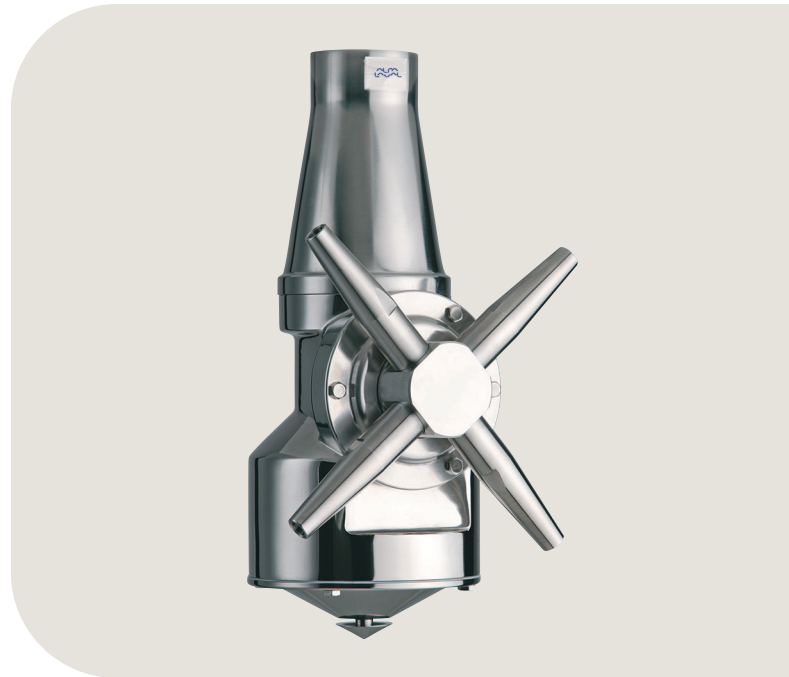
When the tank is empty, the IM 15 also acts as a superb Cleaning-in-Place (CIP) system, saving water, cleaning media and energy compared to using a spray ball CIP system.

### Benefits

- Fast, effective liquid mixing performance in tanks
- Efficient gas and powder dispersion
- Can be used as tank cleaning machine
- Handles multiple applications
- Unmatched, cost-effective mixing performance
- Simplified, hygienic design, modest investment
- Optional pre-engineered skid-mounted pump unit available

### Standard design

The Alfa Laval IM 15 Rotary Jet Mixer consists of a mixer body, turbine and nozzles. Compared to traditional systems using propeller mixers, there is no need for a shaft, seal or gearbox. Excellent mixing is achieved without the use of baffles or any batch rotation. Available in four different models (IM 10, IM 15, IM 20, IM 25), these mixers are designed for tank volumes from 26.4 gallons in size and beyond, and they are capable of handling re-circulation flow rates up to 3178 ft<sup>3</sup>/h.



### Working principle

Before round pumping or adding any products from upstream pipe works, ensure that the IM 15 Rotary Jet Mixer is positioned at the correct level and submerged into the liquid. Two or four nozzles feed the liquid, gas or powder into the liquid in the tank. The nozzles rotate around both the horizontal and vertical axes in a 360° movement. This three-dimensional jet rotation enables the jets to reach the entire tank volume, providing fast, efficient mixing of the injected liquid, gas or powder without requiring batch rotation.

The complete system is built with a circulation loop, enabling liquid to be pumped from the bottom of the tank and back into the Rotary Jet Mixer. For faster mixing requirements, several rotary jet mixers can be installed in series.

### Certificates

2.1 material certificate, ATEX.



## TECHNICAL DATA

Lubricant:	Self-lubricating with the mixing/cleaning fluid
Connection:	Standard thread 1.5" BSP or NPT, female
Min. tank opening:	See dimension drawings

### Pressure

Working pressure:	28-171 PSI
Recommended pressure during mixing:	28-85 PSI
Recommended pressure during CIP:	72-94 PSI

## PHYSICAL DATA

### Materials

Materials:	AISI 316L, AISI 316, SAF 2205, PTFE, PEEK, Tefzel, Ceramics
------------	---

### Weight

Weight:	13.6 lbs
---------	----------

### Temperature

Max. working temperature:	203 °F
Max. ambient temperature:	284 °F

## Qualification Documentation

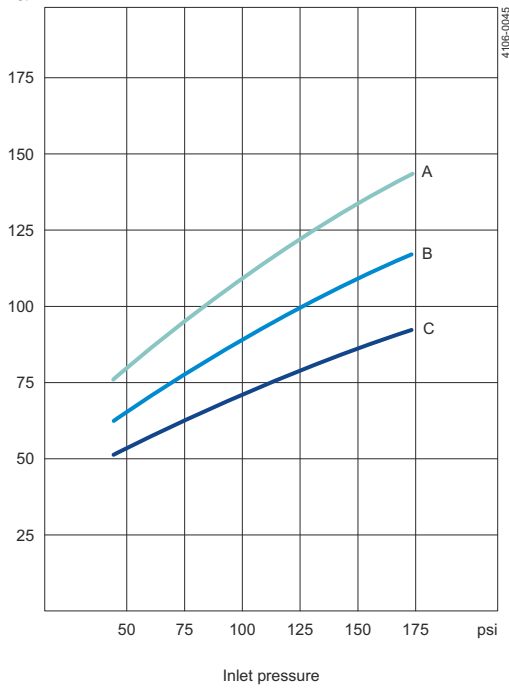
### Documentation specification

	ATEX approved machine for use in explosive atmospheres.
	Catagory 1 for installation in zone 0/20 in accordance with Directive 2014/34/EU
ATEX	II 1G Ex h IIC 185 °F ...347 °F Ga II 1D Ex h IIIC T185 °F ...T284 °F Da

## Flow rate

Relationship between inlet pressure and flow rate for liquids with waterlike properties for the IM 15 Rotary Jet Mixer.

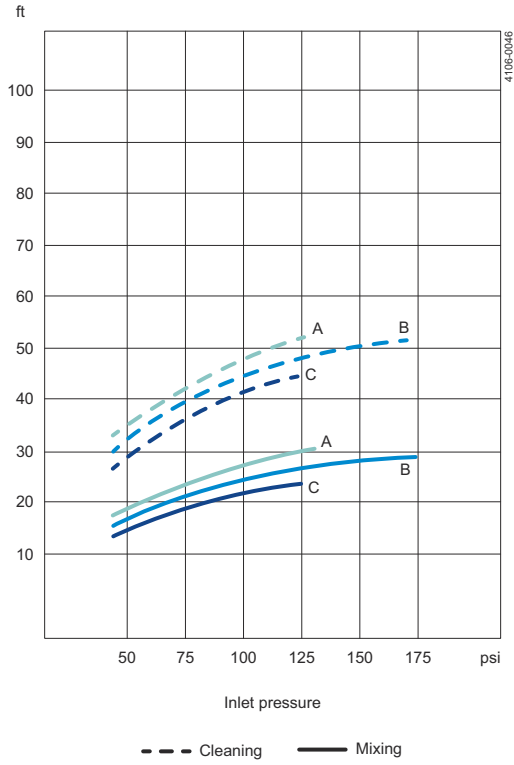
Volumetric flow rate  
USgpm



A = 4 x ø0.31"  
B = 4 x ø0.28"  
C = 4 x ø0.24"

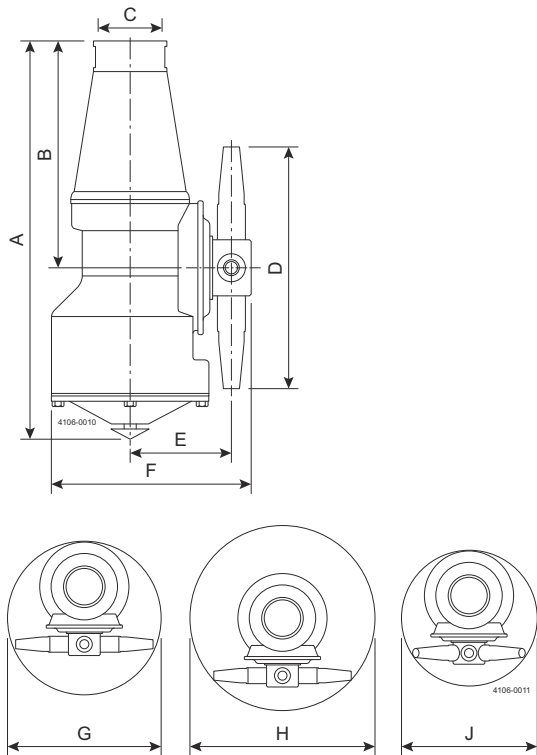
## Reach of jet

Reach of jet for the IM 15 during cleaning, and indicative reach of jet for mixing of liquids with water-like properties.



A = 4 x ø0.31"  
 B = 4 x ø0.28"  
 C = 4 x ø0.24"

## Dimensions (inch)



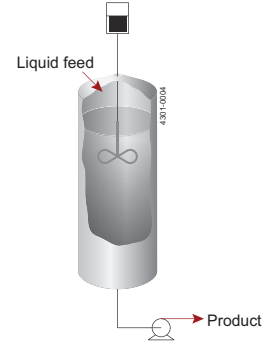
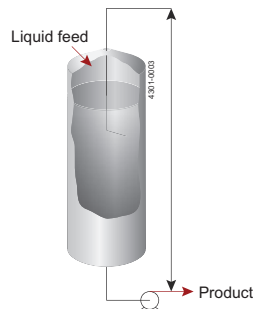
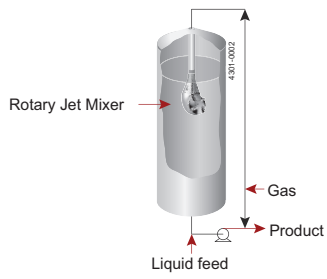
A	B	C	D	E	F	G	H	J
11.70	6.69	1½" BSP or 1½" / 2" NPT	8.03	3.07	5.98	Ø8.50	Ø10.39	Ø7.09

**The Rotary Jet Mixing technology**

**Traditional Mixing technology**

**Round pumping**

**Propeller mixing**



This document and its contents are subject to copyrights and other intellectual property rights owned by Alfa Laval Corporate AB. No part of this document may be copied, re-produced or transmitted in any form or by any means, or for any purpose, without Alfa Laval Corporate AB's prior express written permission. Information and services provided in this document are made as a benefit and service to the user, and no representations or warranties are made about the accuracy or suitability of this information and these services for any purpose. All rights are reserved.

200006918-1-EN-US

© Alfa Laval Corporate AB

**How to contact Alfa Laval**

Up-to-date Alfa Laval contact details for all countries are always available on our website at [www.alfalaval.com](http://www.alfalaval.com)