

# Alfa Laval TS25 Semi-welded

## Gasketed plate heat exchanger for a wide range of applications

### Introduction

Alfa Laval Industrial semi-welded line is used when gaskets are not suitable for one of the process media. The semi-welded line can also withstand a higher design pressure compared to fully gasketed plate-and-frame heat exchangers.

### Applications

- Hydrogen
- Industrial heat pumps
- Energy storage
- Chemicals
- Energy and Utilities
- Food, Dairy and Beverages
- HVAC and Refrigeration
- Marine and Transportation
- Mining, Minerals and Pigments
- Water and Waste treatment

### Benefits

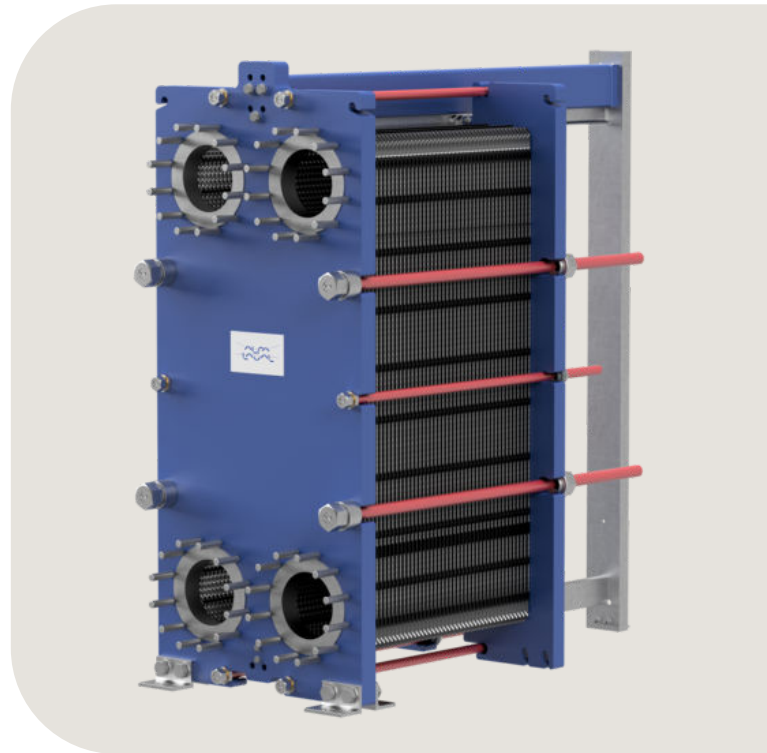
- High energy efficiency – low operating cost
- Flexible configuration – heat transfer area can be modified
- High serviceability – easy to open for inspection and cleaning and easy to clean by CIP
- Access to Alfa Laval's global service network

### Features

Every detail is carefully designed to ensure optimal performance, maximum uptime and easy maintenance. Selection of available features, depending on configuration some features may not be applicable:



- Five-point alignment
- Chocolate pattern distribution area
- T-bar roller
- CurveFlow™ distribution area
- Clip-on gasket
- ClipGrip™ gasket attachment
- OmegaPort™ noncircular port holes
- Leak chamber
- RefTight™ sealing system
- Compact frame
- Gasket guard
- UniPort



### Alfa Laval service offering

Our vision is to be your trusted partner for service, driving sustainable performance together. The Alfa Laval portfolio of service offers for Plate Heat Exchangers from start-up of your operations, through operation, process improvements, and replacement. Throughout the lifecycle, we bring you more than 140 years of technical experience and innovative service solutions tailored to your business needs. Easily accessible through our people all over the world.

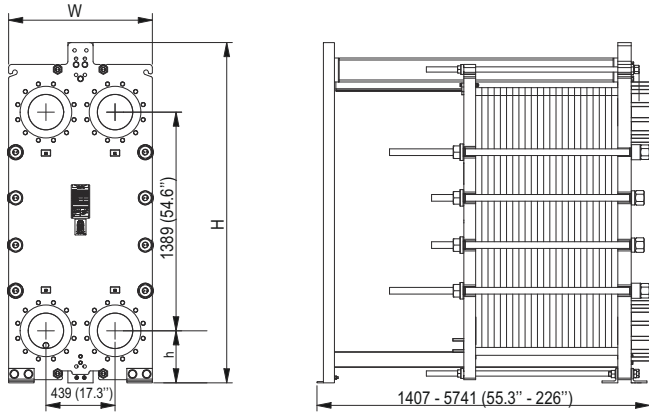
For information about our complete service offering and how to contact us - please visit [www.alfalaval.com/service](http://www.alfalaval.com/service).

## General remarks for technical information

- The global offering presented in this leaflet may not be available for all regions
- All combinations may not be configurable

## Dimensional drawing

Measurements mm (inches)



Frame type	H	W	h
FG, PED	2111 (83.11")	913 (35.9")	330.5 (13.0")
FD, PED	2161 (85.04")	913 (35.9")	330.5 (13.0")
FS, PED	2161 (85.04")	913 (35.9")	330.5 (13.0")

## Technical data

Plates	Type	Free channel, mm (inches)
MW	Semi-welded	4.0 (0.16)

### Materials

Heat transfer plates	304, 316, 254, C276, C2000, D205, Ni, Ti
Field gaskets	NBR, EPDM, FKM, HNBR, CR
Ring gaskets	NBR, EPDM, FKM, HNBR, PTFE, CR, HeatSeal™
Flange connections	Metal lined: stainless steel, Alloy 254, Alloy C276, titanium Rubber lined: NBR, EPDM
Frame and pressure plate	Carbon steel, epoxy painted

Other materials may be available on request.

## Operational data

Frame type	Max. design pressure barg (psig)	Max. design temperature °C (°F)
FG, PED	19.0 (275)	200 (392)
FD, PED	27.0 (391)	200 (392)
FS, PED	33.0 (478)	200 (392)

Extended pressure and temperature rating may be available on request.

## Flange connections

Frame type	Connection standard
FG, PED	EN 1092-1 DN32 PN16
	EN 1092-1 DN200 PN16
	EN 1092-1 DN250 PN16
	ASME B16.5 Class 150 NPS 1 1/4
	ASME B16.5 Class 150 NPS 8
FD, PED	ASME B16.5 Class 150 NPS 10
	EN 1092-1 DN32 PN25
	EN 1092-1 DN200 PN25
	EN 1092-1 DN250 PN25
	ASME B16.5 Class 300 NPS 8
FS, PED	ASME B16.5 Class 300 NPS 10
	ASME B16.5 Class 300 NPS 1 1/4
	EN 1092-1 DN200 PN40
	EN 1092-1 DN250 PN40
	EN 1092-1 DN32 PN40
	ASME B16.5 Class 300 NPS 8
ASME B16.5 Class 300 NPS 10	
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