

# Alfa Laval AlfaPure 2

# High speed centrifugal separation system for cleaning coolants, wash liquids, and mineral oils

# Introduction

The Alfa Laval AlfaPure 2 module is designed to clean service fluids in metal- working industries, such as vehicle manufacturing, and light industries, such as white goods, aerospace, metal components, and can manufacturing.

By using high-speed centrifugal separation it is possible to greatly extend the life of service liquids and minimize environmental impact. Alfa Laval's disc-stack centrifuges provide fast, efficient, simultaneous three-phase separation of, for instance, water, oil and sludge. The result is lower costs due to reduced service fluid & chemical consumption, lower costs for disposal of used oil and filters, more plant uptime, and improvements in both product quality and working environment.

Often installed in a bypass system, the module is operating continuously without interfering the main process. This means that there is no need for any type of plant re-design.

#### **Application**

The AlfaPure 2 module can be used for example for:

- Industrial fluids
  - Coolants
  - Wash liquids
  - Water de-oiling

## Benefits

- Easy to operate
- High capacity-to-size ratio
- Easy to install
- Easy to maintain
- · High separation efficiency
- Bowl design that reduces the need for cleaning

#### Design

The AlfaPure 2 module consists of a WSPX 403 separator, feed pump piping, instruments, valves and a control system. As an option, the frame can be fitted with wheels, simplifying installation and service by allowing the module to be mobile and moving it from tank to tank.

Separator process liquid wetted parts are in stainless steel for optimal compatibility with coolants and wash liquids. The separator is a concentrator type of bowl with a conventional top fed design.



# Scope of supply

- Disc stack separator
  - Valves, instruments and other components
  - Pumps (feed, sludge discharge) including a VFD controlled feed pump
  - Flow meter
  - Sample valves
  - Basket Strainer
  - Automatic counter pressure control
- Control system:
  - PLC and HMI with motor starter VFD
  - Control system: Siemens as default
- Commissioning spares
- Set of special tools and intermediate service kit
- Documentation

# **Options**

The modular design of the AlfaPure 2 makes it easy to adapt the system to the specific needs of the user. Several options and optional equipment are available:

- Surface suction device
- ANSI terminal connections
- Two plug for external alarms
- Hoses
- 10 m power cable

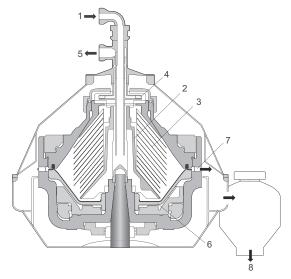
- Mobile execution (wheels)
- Control system: Allen Bradley
- Double filtering for basket strainer or Y strainer
- Magnetic filter instead of strainer

#### Working principle

The feed enters the separator bowl from the top. Separation takes place between the bowl discs because of the centrifugal force that causes the solids to move towards the periphery.

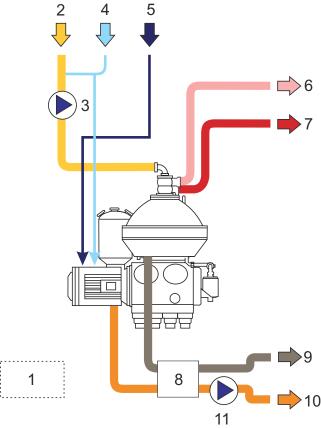
The separated liquid is continuously pumped out of the bowl by an integrated paring disc through the outlet at the top of the separator.

The solids collected in the periphery of the bowl are discharged intermittently through the discharge ports. The discharge is triggered by a timer. Water is used to control the movement of the sliding bowl bottom part that opens and closes the discharge ports. The discharged solids decelerate in the sludge cyclone and can be pumped out of the sludge tank.



Typical bowl drawing for a solids-ejecting separator. The details illustrated do not necessarily correspond to the separator described.

- 1. Feed inlet
- 2. Distributor
- 3. Disc stack
- 4. Paring disc
- 5. Liquid phase outlet
- 6. Sliding bowl bottom
- 7. Solids discharge ports
- 8. Solids outlet from cyclone



Typical flow chart of a separator system. The details may differ slightly between different systems.

- 1. Control cabinet
- 2. Product inlet
- 3. Feed pump
- 4. Operating water
- 5. Utilities
- 6. Outlet light phase
- 7. Outlet heavy phase
- 8. Sludge tank
- 9. Drain from sludge tank
- 10. Sludge outlet
- 11. Sludge pump

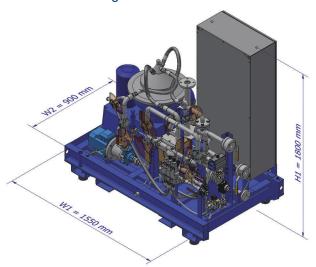
### Technical data

Capacity	
Coolants & wash liquids	1300-2000 l/h
Operating requirements	
Separation temperature	0-80°C (60-210°F)
pH	6–13 <sup>1</sup>
Operating water pressure	200-400 kPa
Instrument air pressure	400-800 kPa

 $<sup>^{\</sup>mbox{\scriptsize 1}}$  For pH over 12, please contact Alfa Laval for feed chemical analysis and confirmation

Installed power	
Unit for water-based liquids	2.8 kW
Ambient temperature	5-50°C (40-122°F)
Dimensions	
Stationary module (I x w x h)	1550 x 900 x 1563 mm
Mobile version (I x w x h)	1550 x 900 x 1678 mm
Weight	with bowl 560 kg, without
	bowl 525 kg
Power supply	3x400 V (380/400/415 V
	optional)
	50 Hz (60 Hz optional)

# **Dimensional drawing**



Dimensions	
H1 (minimum lifting height)	1800 mm (4 ft/9 inch)
W1	1550 mm (5 ft/1 inch)
W2	900 mm (2 ft/ 11.4 inch)

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