

# Alfa Laval Food grade cyclonettes

## Corn based starch production

#### Introduction

Alfa Laval food grade cyclonettes are designed for starch washing.

Separation takes place by inducing rotation of the feed when entering the cyclonette, generating a g-force for rapid and accurate particle separation.

#### **Benefits**

- High separation efficiency
- Long operational lifetime
- Low maintenance cost.

#### Application

Cyclonettes are primarily used in starch washing systems with 6 to 14 multicyclone stages. Each multicyclone stage contains several cyclonettes working in parallel.

The cyclonettes are also used in multicyclone systems for concentration, clarification and classification of starch suspensions.

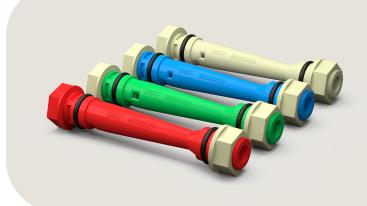
#### Design

The cyclonette is designed for the Dorr—Oliver multicyclones and other multicyclones of similar design with cyclonettes installed in a parallel pattern.

The cyclonette has a threaded connection for the overflow nipple with vortex finder. The cyclonette is fixed in the grid plate by a nut fitted at the apex end.

The cyclonette is made of food grade nylon and meets the requirements of EC 1935/2004 and FDA regulations 21 CFR.

The cyclonette NBR O-rings are in compliance with EC 1935 and FDA.



### **Technical data**

Average capacity for normal separation with 65 PSI pressure loss			
between feed and overflow at 35°C for corn			
Туре А	1.19 gpm of 10° Bé starch milk		
Туре В	1.09 gpm of 10° Bé starch milk		
Type A high capacity	1.56 gpm of 10° Bé starch milk		
Cyclonettes shall be installed with 40-45 inch-lbs torque.			

#### **Technical data**

Cyclonette type		Item number
Type A food grade cyclonette body		9680252320
Type B food grade cyclonette body		9680252322
Type A high capacity food grade cyclonette body		9680252323
Blind food grade cyclonette body		9680252324
Nut A, B, A high capacity and blind		9680252327
Overflow nipple A, B and A high capacity		9680252325
Blind overflow nipple		9680252326
O-ring, NBR	0	9680255059
Type A food grade cyclonette assembly		9680252360
Type B food grade cyclonette assembly		9680252361
Type A high capacity food grade cyclonette assembly		9680252363
Blind food grade cyclonette assembly		9680252365

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